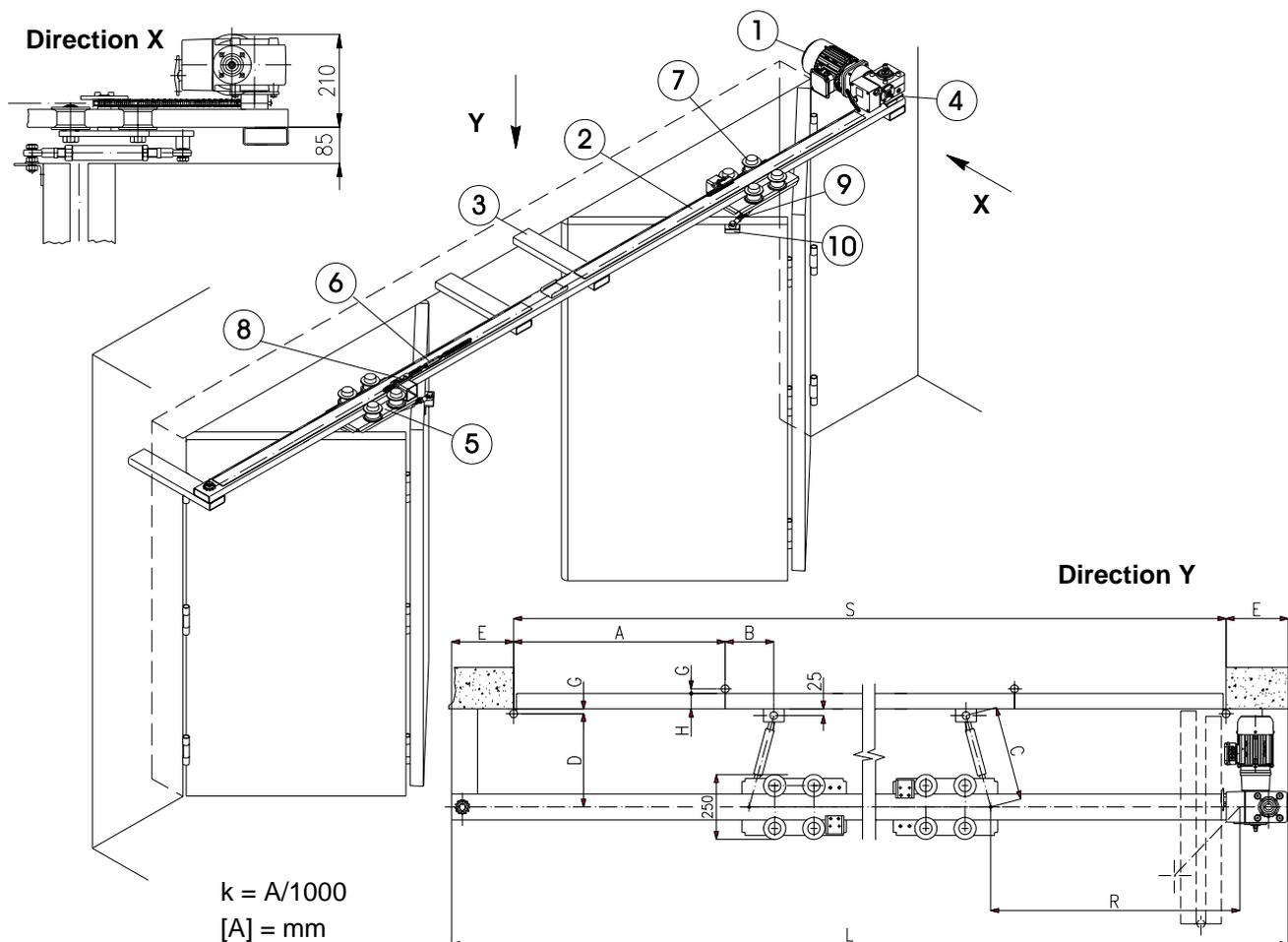


MOUNTING INSTRUCTIONS FOR FOLDING DOOR OPERATING DEVICE.



A	B	C	D	E	R	L	G	H
	kx250	kx460	kx450	kx150+200	kx1280	S+2xE		

1. Track middle support(s) (3) to be mounted onto the wall construction according to the measurement D and the measurement 85, which is from the top edge of the door.
2. Electric door operator (1) to be perfectly mounted onto its mounting bracket (4).
3. Check tightness of pulling chain. Additional stretching through adjustment screw in chain lock (6) at the other sliding trolley (5).
4. Remove possible tolerance between trolley wheels (7) and track (2) as follows: untighten the trolley wheel nut of that wheel having an adjustment screw. Open the lock nut. Remove the tolerance by tightening the adjustment screw. Retighten the lock nut.
5. Pulling arms (9) between trolley and door to be adjusted to their correct length according to C.
6. The complete mock-up track arrangement to be lifted up onto the middle supports and to be fixed into position according to measurements D and E.
7. Track trolleys (5) to be symmetrically at same distance from track ends. For adjustment move chain lock (8) along

trolley body, if needed.

8. Pulling arms (9) to be fixed to the brackets (10) attached to the door leaves. Note measurement B and distance from door surface.
9. Red disengagement lever of electric door operator to be turned into MANUAL position. Door to be opened and closed manually for being assured of smooth operation of door. Unexpected friction in door movement, or other kind of disfunction during manual operation to be removed before accepting door for electric operation. This requirement is IMPERATIVE!
10. Remaining supports to be fixed. **Note!** When the side room (E) is small it must be ensured, when mounting the end supports, that the trolley is allowed to move its complete travel distance. The supports have to be fixed on the **side of the track ends and not under.**
11. Electric operating unit (1): adjust limit switches and slipping clutch according to individual requirements of the door.
12. Greasing: the chain and the touching surface between trolley wheels and trolley track.